

SIDE OPENING ELEMENT EXTERIOR HANDLE: REMOVAL - REFITTING



Note, one or more warnings are present in this procedure



Location and specifications (tightening torques, parts always to be replaced, etc.) ([see 51A, Side opening element mechanisms, Opening mechanism assembly of front side opening element: Exploded view](#)) .

REMOVAL

1. REMOVAL PREPARATION OPERATION

- Fully raise the sliding window of front side opening element.

WARNING

DANGER : Risk of serious injuries due to the short-circuiting or the untimely triggering of an electrical system (pyrotechnical parts, windscreen wiper motor, electric fan, etc.) following possible loopback of the 12-volt supply circuit by the voltage transformer.



Please adhere to the instructions regarding cut-off of the 12-volt supply circuit.

If the procedure fails, do not continue with your task and ask an employee who is qualified and authorized to work on a high-voltage onboard network to perform a diagnostic [12 V supply circuit : Lockout - Removal of lockout](#) .

- Lockout the 12V supply circuit [12 V supply circuit : Lockout - Removal of lockout](#) .

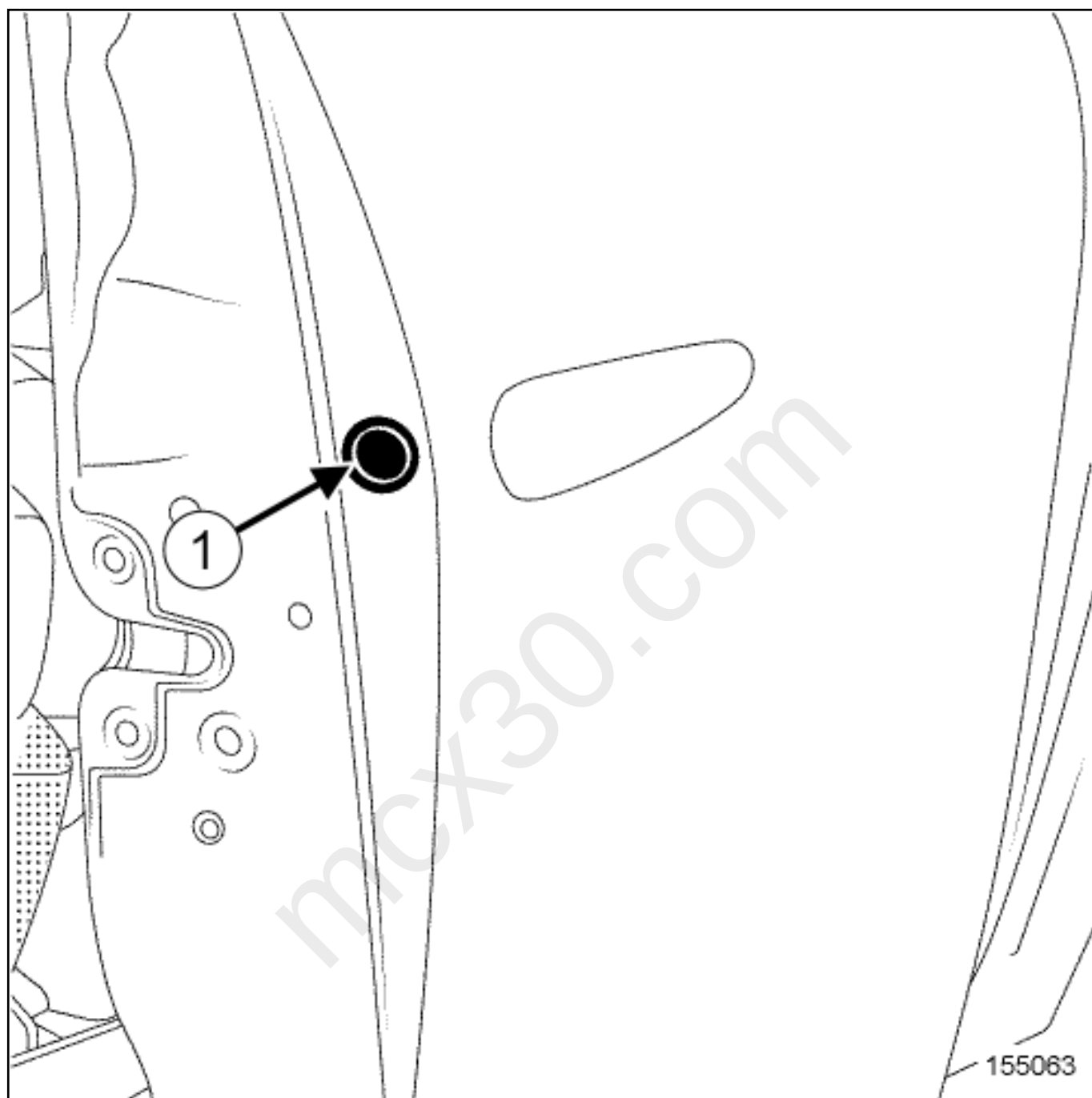
- Remove:

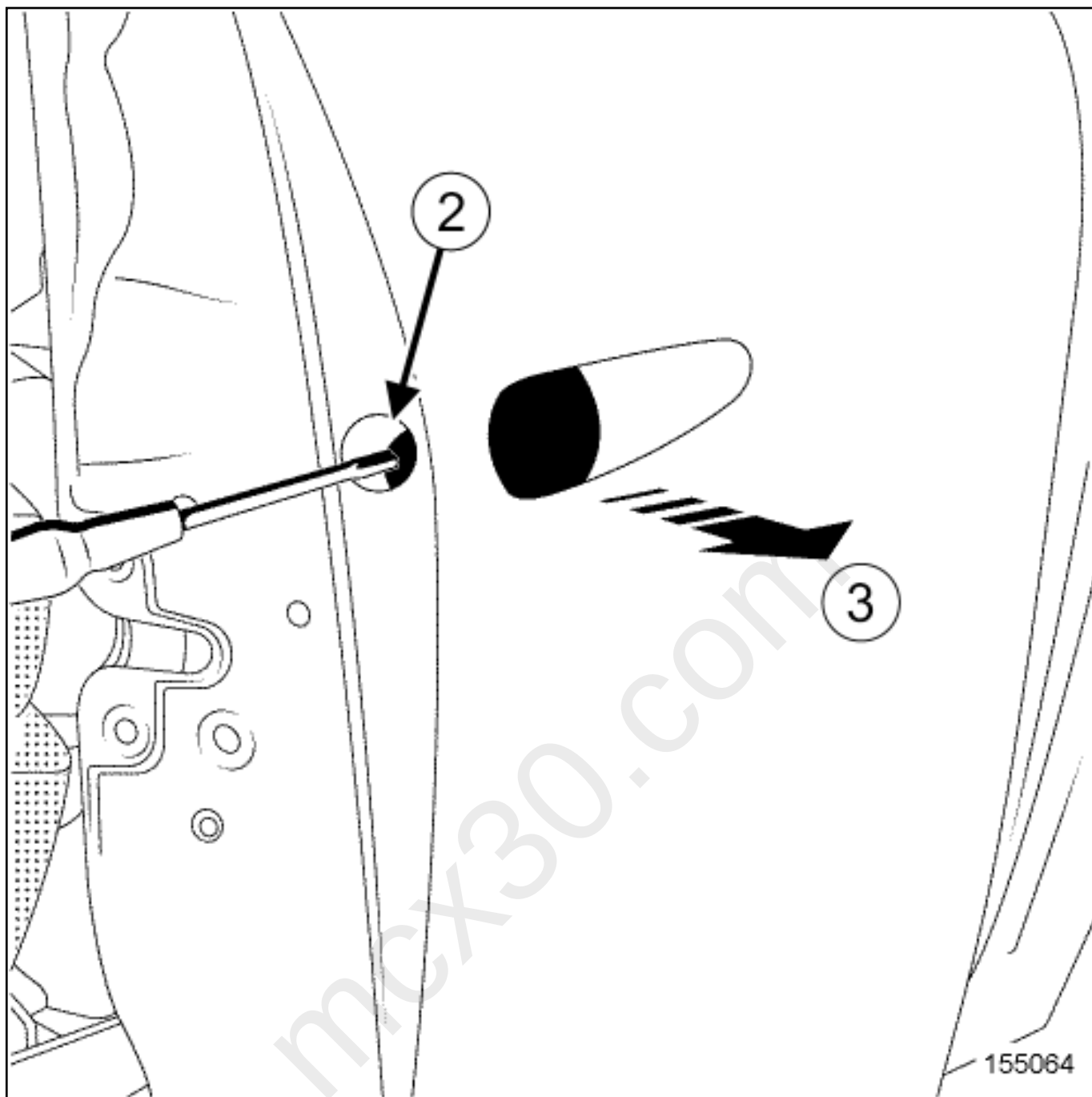
- the front side opening element trim,
- the side opening element sealing film,
- the electric window motor ([see 51A, Side opening element mechanisms, Front side window mechanism assembly: Exploded view](#)) ,
- the sliding window ([see 51A, Side opening element mechanisms, Front side window mechanism assembly: Exploded view](#)) ,
- the glass run channel.

2. REMOVAL OPERATION

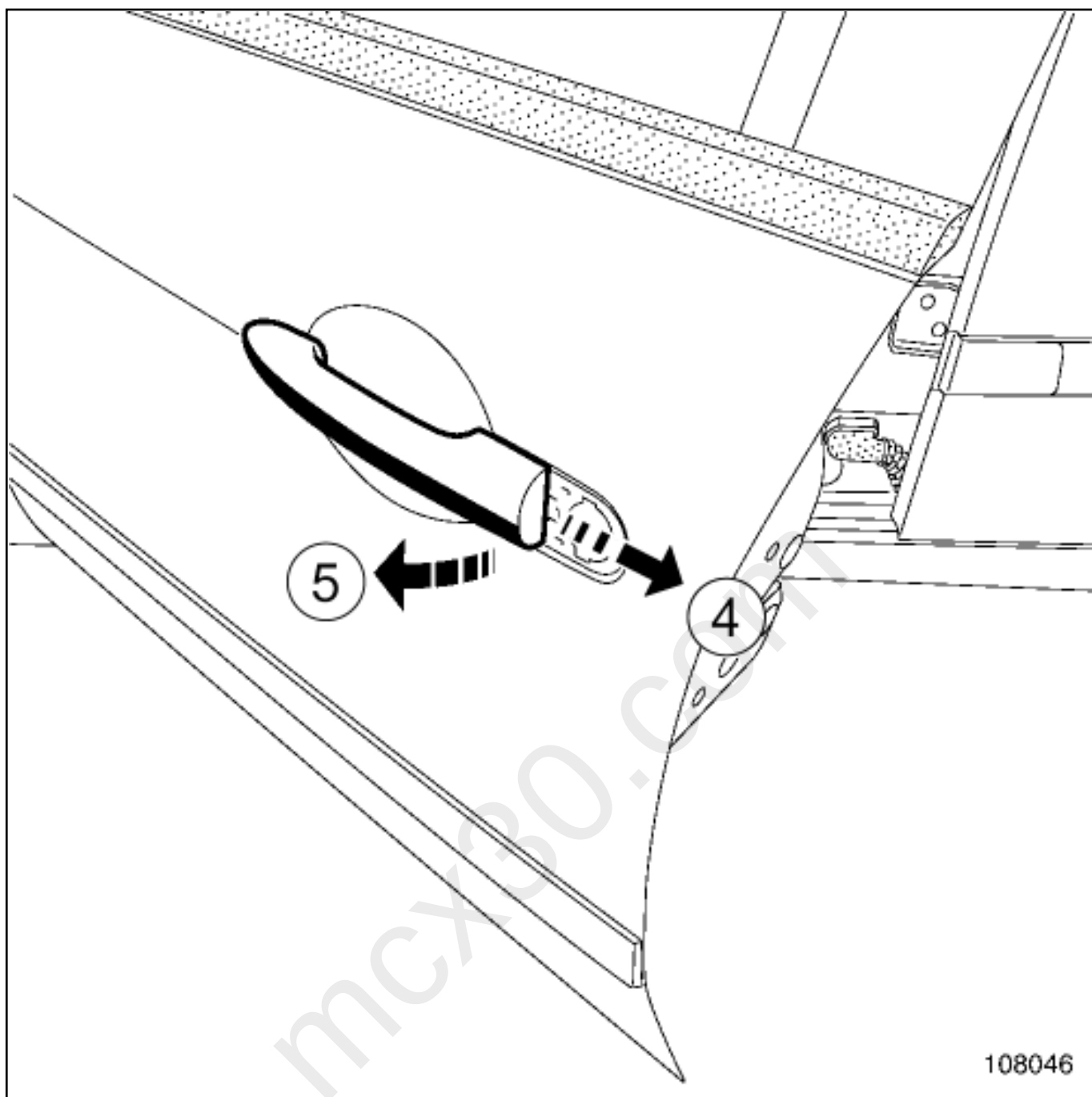
■ Remove from inside the door (see 51A, Side opening element mechanisms, Opening mechanism assembly of front side opening element: Exploded view) :

- the front side opening element opening linkage,
- the front side opening element lock barrel lever.





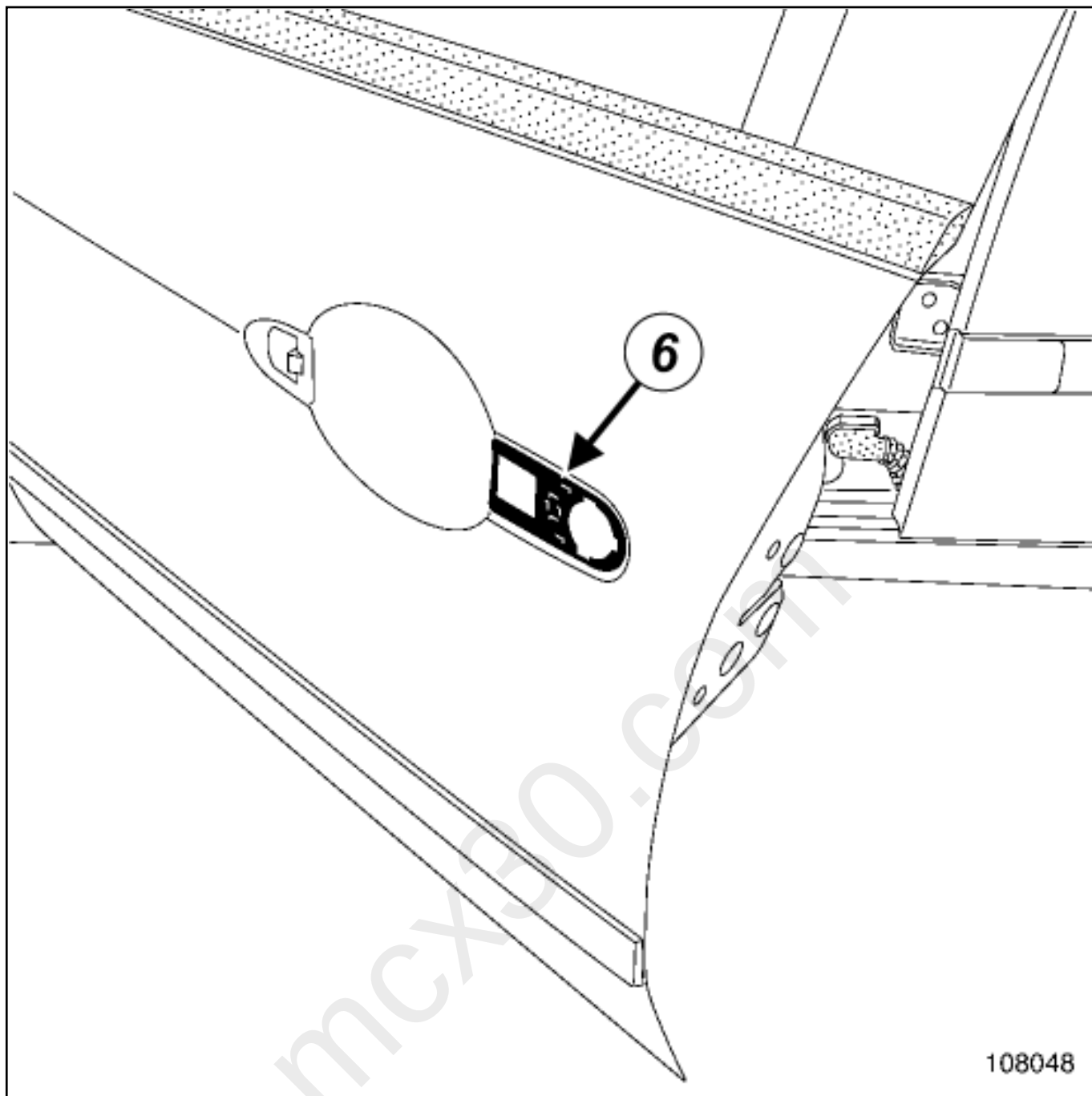
- Unclip the blanking cover(1) .
- Loosen the screw(2) .
- Remove the front side opening element lock barrel following the direction of the arrow(3) (see **Front side opening element lock barrel: Removal - Refitting**) .



- Slide (4) and pull(5) on the front side opening element exterior handle.

REFITTING

1. REFITTING PREPARATION OPERATION



Check the presence and condition of seal(6) .

2. REFITTING OPERATION

Proceed in the reverse order to removal.

3. FINAL OPERATION

Proceed in the reverse order to removal.

Remove the lockout of the 12V supply circuit [12 V supply circuit : Lockout - Removal of lockout](#) .

Carry out a function test.



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